

darglow

MARINE ENGINEERS



HydroAxe
Rope cutters

HYDROAXE

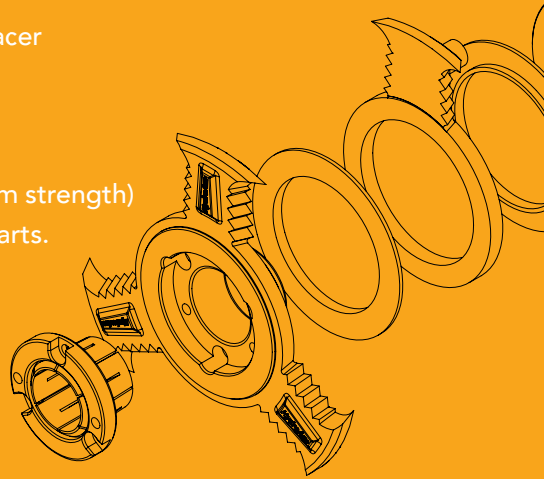
SEAPROP 60 SAILDRIVES

INSTALLATION INSTRUCTIONS

The HydroAxe and new Spacers provided replace the existing standard spacer between propeller and leg. No destructive modifications are needed to install this rope cutter.

Your HydroAxe Kit includes:

- Part #1 - HydroAxe Cutter
- Part #2 - HydroAxe SD Anode, Anode Plate and Bolts
- Part #3 - Special M10 top bolt
- Part #4 - Special Seaprop 60 Forward Spacer
- Part #5 - Aft HydroAxe Spacer
- Part #6 - Collett Plate and Bolts (M5x10)
- Part #7 - 2 x Jacking Bolts (M6x20)
- Part #8 - ZAP Z-42 Thread Locker (medium strength)
- Part #9 - New Extended Nut and fixing parts.



HYDROAXE INSTALLATION INSTRUCTIONS

SEAPROP 60 SAILDRIVES

1. //

Unscrew propeller cone/nut and slide old propeller off to remove from shaft.



2. //

Remove the two existing spacers from splined shaft and clean shaft removing grit/fouling. (1 x Large Spacer 15mm thickness and chamfered to suit shaft chamfer. 1 x Small Spacer 4mm thickness with no chamfer).



3. //

Remove existing saildrive Anode by undoing the 3 M6x25 bolts using a 5mm Allen Key then remove top M10x25 bolt using an 8mm Allen Key.



HYDROAXE INSTALLATION INSTRUCTIONS

SEAPROP 60 SAILDRIVES

4. // Replace the M10x25 top bolt with the special M10 top bolt provided using a 19mm Spanner. This bolt is to be fitted with the thread locker provided. Fit the HydroAxe Saildrive Anode Plate (Part #2) using the 3 mounting bolts. Bolts to be fitted with thread locker provided.



5. // Fit the Left-Hand side of the Saildrive Anode using mounting bolts (using a 4mm Allen Key) and thread locker supplied. **IMPORTANT NOTE:** The Anodes are handed Left and Right with a recess machined to sit over the plate mounting screw heads.



6. // Slide the new Spacer (Part #4) onto the shaft up to shaft end. New spacer is chamfered to match shaft chamfer and is 6mm thickness.



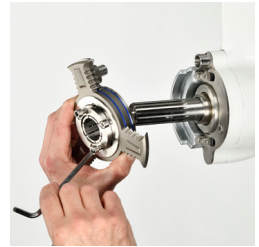
HYDROAXE INSTALLATION INSTRUCTIONS

SEAPROP 60 SAILDRIVES

- 7.** // On the HydroAxe cutter, remove the three Collett (Part #6) bolts and re-fit by two turns only.



- 8.** // Insert jacking bolts (Part #7) and tighten lightly until they bottom out thus lifting the Collett plate (Part #6).



- 9.** // Slide your HydroAxe on to the shaft. Push home ensuring the cutter pin locates into the Special M10 top bolt (Part #3).



HYDROAXE INSTALLATION INSTRUCTIONS

SEAPROP 60 SAILDRIVES

10. //

Remove jacking bolts using 5mm Allen Key. Push Collett Plate (Part #6) forward hard until stopped by forward spacer. This can be a tight fit to push by hand and so it may be necessary to use a mallet to tap home. This is due to minor variations in Saildrive shaft diameters.



11. //

Using the 4mm Allen Key tighten Collett bolts half a turn at a time. This will start to pull cutter aft over Collett causing it to grip shaft. Collett bolts to be fitted with thread locker supplied and tightened to 6Nm (or tighten firmly with Allen Key if no torque wrench available). Check Collett is hard up against spacer. Now refer to installation checks on page 8 before continuing.



12. //

Slide on aft Spacer (Part #5).



13. //

Fit the remaining half of the HydroAxe Saildrive Anode. All four Anode bolts are to be fitted with thread locker provided.



14. //

Now Shaft is ready to accept propeller. Be sure to align propeller blades with cutter blades, we can guide you on positioning depending on what type of propeller you are fitting.



15. //

Fit new replacement extended nut with central locking bolt and fixing system specific to propeller type.

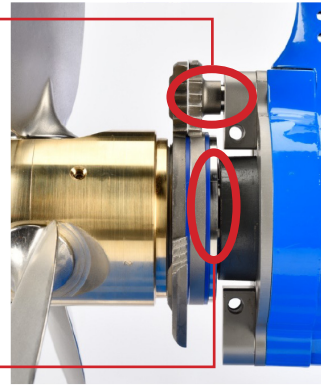


INSTALLATION CHECKS

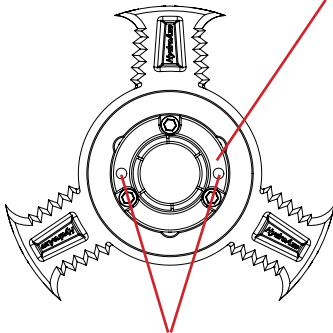
The pin found on the forward cutter blade should mate nicely with the recess in the special M8 bolt as per image (right). There should be a clear gap between pin shoulder and bolt. Forward most part of cutter (Collett) should contact forward spacer so as not to leave any gaps.

Clear gap between pin shoulder and special bolt

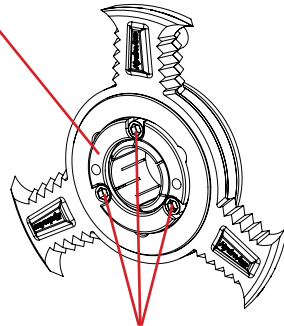
Collett should contact forward spacer so as not to leave any gaps



COLLETT PLATE



2X JACKING HOLES



3X COLLETT BOLTS

HYDROAXE

SERVICE INSTRUCTIONS

Your HydroAxe Rope Cutter requires little maintenance and bearings will function for several years, but it is advised that bearing tolerances are checked annually. A service kit can be purchased separately.

Your HydroAxe Service Kit includes:

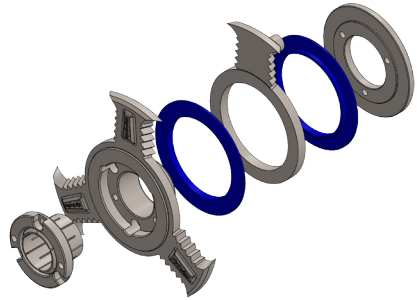
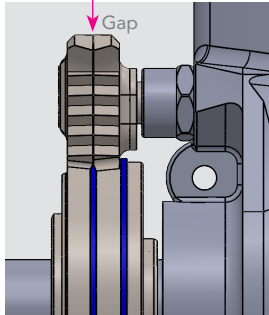
- 2 x Acetyl Bearings/bushes
- 6 x M5x10 Bolts
- 2 x M6x20 Jacking Bolts
- ZAP Z-42 Thread Locker (medium strength)



HydroAxe

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HYDROAXE SERVICE INSTRUCTIONS



Gap between blades must be no less than 0.004 inches (0.1mm) - check with feeler gauge.

REMOVING YOUR HYDROAXE

1. Remove Propeller, Nut and Spacer.
2. On the HydroAxe cutter, remove the three M5 Collett Bolts and re-fit by two turns only.
3. Insert M6 Jacking Bolts and tighten until they bottom out. Then using half a turn at a time tighten thus lifting the Collett plate and separating from the shaft. This should loosen cutter for removal.
4. Slide HydroAxe off shaft. Leave Sail Drive specific Spacer in place (between cutter and Sail Drive)
5. Remove M6 Jacking and M5 Collett Bolts. Now push Collett Plate/Collett out of the cutter to reveal Cutter Blade bolts and remove bolts as per image.





6. Separate the HydroAxe and lay parts flat in the way it was separated as per image above.
7. Dispose of old bearings and replace with new bearings.
8. Clean cutter components and reassemble.

Refer to your Saildrive model HydroAxe fitting instructions.

**IF YOU REQUIRE ANY ASSISTANCE, PLEASE DO NOT
HESITATE TO CONTACT THE DARGLOW TEAM**



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